

Work Order ID 62712

Wednesday, October 06, 2010 3:39:49 PM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 10/6/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: [Signature] Date: 10/10/09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

8/10/10/03

[Signature] Just Brigitte 10/10/19
+ Charbal 10/11/03

10/10/19 (40) [Signature]

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/10/03(XY)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: K10003

Accept



Setup Start



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Stop



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Start Date: 10/6/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: PK

0.00

REV 2

10/11/3 40 SP



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

CK 10/11/03 MF

Quality Control

10-11-3

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Picklist Print

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Work Order ID: 62712

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A 		Purchased	No			110	Each	263.0000	8	32		10/10/10	

Bolt

Location

Loc Qty

Loc Code

ST360

63

114941

63

ST361

200

115316

200

AN4-6A



Bolt

Purchased

No

110

Each

1,089.000

16

64

Location

Loc Qty

Loc Code

ST356

1089

112933

96

113149

17

114523

2

114615

1

114941

173

115108

300

115457

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 62712

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

AN4C47A

Purchased

No

110

Each

91.0000

4

16



Bolt

Location

Loc Qty

Loc Code

ST361

91

115231

7

115358

24

115518

40

115836

20

AN6-12A

Purchased

No

110

Each

168.0000

8

32



Bolt

Location

Loc Qty

Loc Code

ST342

168

114941

118

115767

50

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

24.0000

32

128



Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8

32



Washer

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 62712



Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

D2570



Bushing

Manufactured No

110 Each

311.0000

24

'96



10/10/19-51

Location

Loc Qty

Loc Code

ST018

311

60288

30

60476

201

61985

80

Manufactured No

110 Each

22.0000

1



10/10/19-51

D2571



Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST425

7

43564

3

47564

4

ST433

15

58250

3

61332

12

Manufactured No

110 Each

9.0000

1



10/10/19-51

D2572



Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST425

3

43565

3

ST433

6

60705

6

02/5024 10/10/21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

D2573

Manufactured No

110

Each

14.0000



Saddle, Aft Out 205



10/10/10 6215130

Location

Loc Qty

Loc Code

ST425

7

43566

3

47566

4

ST434

7

60706

7

D2574

Manufactured No

110

Each

10.0000



Saddle, Aft In 205



10/10/10 36215220

Location

Loc Qty

Loc Code

ST425

3

43567

3

ST434

7

60707

7

D2747

Manufactured No

110

Each

161.0000



Set Screw



10/10/10 16

Location

Loc Qty

Loc Code

ST023

161

39224

4

59879

57

62085

100

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 62712

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

D2876

Manufactured No

110

Each

62.0000

2

8



Saddle Spacer



10/10/198

Location

Loc Qty

Loc Code

ST026

49

60853

49

3

ST028

13

51540

13

5

D2877

Manufactured No

110

Each

73.0000

2

8



Saddle Spacer



10/10/198

Location

Loc Qty

Loc Code

ST026

65

60854

24

61211

41

8

ST028

8

58531

8

D3405-041

Manufactured No

110

Each

12.0000

1

4



Lug Assembly



10/10/198

Location

Loc Qty

Loc Code

ST474

12

60495

12

4

D3405-043

Manufactured No

110

Each

7.0000

1

4



Lug Assembly



B60205 10/10/198 (42)

Location

Loc Qty

Loc Code

ST474

7

53888

1

56514

1

60205

5

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 62712

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

D3407-041

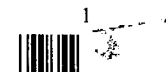
Manufactured No

110 Each

17.0000



Tow Ring



1 4
10/10/19 SP

Location

Loc Qty

Loc Code

ST464

17

59632

6

61219

11

D3417-5

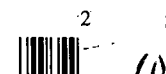
Manufactured No

110 Each

45.0000



Washer



2 8
10/10/19 SP

Location

Loc Qty

Loc Code

ST056

45

59250

5

60297

40

D3456-1

Manufactured No

110 Each

21.0000



Washer



1 4
10/10/19 SP

Location

Loc Qty

Loc Code

ST058

21

54692

21

D3533-1

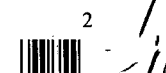
Manufactured No

110 Each

47.0000



Set Screw



2 8
10/10/19 SP

Location

Loc Qty

Loc Code

ST069

47

51602

47

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 62712



Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

4,403.000

24

96



Nut

Location

Loc Qty

Loc Code

ST300

4403

113422

68

114523

8

114718

16

114784

32

115108

1279

115589

1900

115621

1100

MS21043-4

Purchased

No

110

Each

807.0000

5

20



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

767

112492

25

113069

8

114523

434

114784

300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By			Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F
Date: 08.10.07